



**NOTIFIED BODY No. 1488
INSTYTUT TECHNIKI BUDOWLANEJ
CERTIFICATION DEPARTMENT**

ul. FILTROWA 1, 00-611 WARSZAWA
tel.: + 48 (22) 57 96 167, + 48 (22) 57 96 168
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AC 020

**CERTIFICATE OF CONFORMITY OF THE FACTORY
PRODUCTION CONTROL**

1488-CPR-0390/Z

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

Extruded bars, tubes and profiles

covered by EN 755-1:2008
in aluminum alloys EN AW-6060, EN AW-6063,
EN AW-6005A or EN AW-6082
and

Extruded precision profiles

covered by EN 12020-1:2008
in aluminum alloys EN AW-6060 or EN AW-6063

produced in the T4, T5, T6 or T66 tempers

The performance levels and classes are defined in the Annex no. Z-1488-CPR-0390/Z,
which is an integral part of this certificate

placed on the market under the name or trade mark of:

**FINAL S.A.
ul. Koksownicza 9
42-523 Dąbrowa Górnicza
Poland**

and produced in the manufacturing plants:

**FINAL S.A.
ul. Koksownicza 9
42-253 Dąbrowa Górnicza
Poland**

**FINAL S.A.
ul. Lubliniecka 36
42-294 Herby
Poland**

**FINAL S.A.
Kuchary 24F
63-322 Gołuchów
Poland**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard:

EN 15088:2005

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on 07.04.2015 (updated on 17.02.2023) and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

DEPUTY HEAD
of the Certification Department

Magdalena Wójtowicz, M.Sc. Eng.



DEPUTY DIRECTOR
of Instytut Techniki Budowlanej

Anna Panek, M.Sc. Eng.

Warsaw, 17.02.2023



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Annex no. Z-1488-CPR-0390/Z, page 1/1

being an integral part of certificate no. 1488-CPR-0390/Z

Essential characteristics	Performances of the product
Dimensional and shape deviations	The values of dimensions and shape deviations not greater than the reference values according to: EN 755-3:2008 – for bars with round cross-section EN 755-4:2008 – for bars with square cross-section EN 755-5:2008 – for bars with rectangular cross-section EN 755-6:2008 – for bars with hexagonal cross-section EN 755-8:2016 – for tubes with round or rectangular cross-section EN-755-9:2016 – for profiles EN 12020-2:2016 – for precision profiles
Mechanical properties - elongation - tensile strength - yield strength	Elongation, tensile strength and yield strength values not less than reference values according to EN 755-2:2016
Fatigue strength	Class I according to EN 15088:2005, item 4.3.2.2.2
Bending susceptibility	Class B3 according to EN 15088:2005, Table B.1
Weldability	Class I according to EN 1999-1-1:2007 + A1:2009, Table C.1
Durability	Class B according to EN 1999-1-1:2007 + A1:2009, Table 3.1a and Table C.1

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Magdalena Wójtowicz, M.Sc. Eng.



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